7/31/2018

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada 17al (613) 632-5200 Fax 613 632-5246

Print

Purchasing Receipts

pplier	Acier Ouellette Inc.	
Su Su	8217.25 Acier Ouellinc.	20
Tota	\$217	\$166.50
Past Due	0	
Aging		
Price/Unit	\$ 36.21 / ft	
Receive Date	Stock 7/31/2018 \$ 36.21/ft	
Status	Stock	
Container	S097922	
Received Accounting Container Status Receive Price/Unit Aging Past Total Supplier Name		
Received Quantity	9	9
Date	7/31/2018	
Order Qfy	Б	9
Project Equipment Order Due		Total:
Project		
For Part No		
Description	6061T6 Sheet 0.750 X 6.500 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-4-225/8 OR AMS-QQ- 4-225/8 OR AMS 411/4/128/4115/4116 OR QQ-4-200/8 OR AMS-QQ- A-200/8 OR AMS-4160 OR ASTM B211 OR ASTM B221 receive (t	
PO No Supplier Item No Terms Purchased Item No No Terms	Net 30 M6061T6S0.750X06.500 6061T6 Sheet 0.750 X 6.500 : MATERIAL: 606 T6/T651/T651/T651/T651/T651/T651/T651/T6	
Terms	Net 30	
Rel No	4	
er Ite	ς	
Suppli	AC1001-	
PO No	P0040358 ACI001-VC	

Plex 7/31/2018 3:46 PM Dart.Belanger.Natasha



ACIER OUELLETTE INC.935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) 16S 5L.1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CO00097778

DELIVERY - CLIENT

Billed to DART AEROSPACE LTD	07.7		Shipped to DART AEROS	hipped to DART AEROSPACE LTD	ЕСТО			Custo	Customer N° Date		CL10001056 2018/06/29	056			
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	5T. ario, K6A 1K7		, Ontario,	rio,				You Pro	Delivery date Your order N° Processed by	e 2 >	2018/07/11 040358 Eric Kaehlert	07/11 thert	_		
Instruction	₩-4		Att: ODeliv	Att: CHANTAL LA Delivery Route	LAVOIE TE	Att: CHANTAL LAVOIE Tél.: 613-632-5200 Delivery Route 5	2-5200	Sale	Salesman Carrier Credit Terme	. 60	OUELLETTE VALLEYFIELD Net 30 Days	TTE VA Days	ILEYFI	ELD	
	Product Description	tion		Weight	#	Oto	M		PCS NB			Internal Use Only	I Use		
1 ALU PLATE 3/4 PAL-346061-V SAW CUT 1 X 6-1/2" X 72" HEAT : (6150578)	ALU PLATE 3/4 6061-T651 RANDOM PAL-346061-V SAW CUT 1 X 6-1/2" X 72" ** CERTIFICATE ** HEAT: 6150578	WOQ			38.16	3.52	PIZ	CMD	(A	۵, ک	ZI	н	S S		ТПО
LINE#4 ** TRANSIT ST	LINE#4 ** TRANSIT ST-JEROME 10-07 **														
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc" is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc", to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.	als remain the property of ", same as offered and honored days from billing date and the lead to payment by acceled document enclosed. Any mit	Acier Ouellette Inc" until p d by the manufacturer and he buyer accepts to pay a ration and permits to the s erchandise that has been i	T T dispending the second of t	Total Weight (Lbs): ade in full, complete and cashe y is transferred by "Acier Duelk charges of 2% per month (24 thoice to claim for the balance t or modified cannot be return	ht (Lbs): lete and cashed. y "Acier Ouellett per month (24% or the balance du nnot be returned	38.16 All lost materials te Inc to the clie per annum) on at the or the reposses . All goods return	(Lbs): 38.16 NIR: R-109516-6 and cashed. All other is a set meterials are at the buyer's expense. The warranty offered by died Duellette Inc." to the client. The buyer hereby accepts to respect the north (24% per annum) on all past due amounts over 30 days. Any default in the balance due or the repossession of the goods sold. All claims must be made be returned. All goods returned must be with our authorization and are subject to	NIR: R-109516-6 pense. The warranty offered accepts to respect the over 30 days. Any default in id. All claims must be made authorization and are subject	19516-6 To offered by the default in the made are subject to						
Prepared By :	Verified By :	Delivered By:	Time					> _	Δ —						
					Customer	ustomer's Signature		J	Date						



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

PURCHASE ORDER PO040358

Supplier:

ACI001-VC

Acier Ouellette Inc. 935 Boul, Du Havre

Valleyfield

QC

J6S 5L1 Canada Phone: 800 667 4248

Fax: 450 377 5696

PO No:

PO040358

PO Date: Due Date:

6/28/18

Purchase Order

Revision:

7/5/18

Revision Date:

Ship-To Contact:

Lavoie, ChantalPhone:

clavoie@dartaero.com

Ship To:

1270 Aberdeen Street

Hawkesbury

K6A 1K7 Canada

Phone: 613-632-5200

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments: quotation no sou0116430

Line Item	Job	Part	Supplier Part No	Description	Statu	Due S Date	- Graci	Received		Unit	Extende
,		MT-4140-S- 0.500X10.000	: : : : : : : : : : : : : : : : : : :	AISI 4140 Steel Sheet/Plate AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 AIN: ROCKWELL C = 28 AIX: ROCKWELL C = 32 AIX: ROCKWELL C = 32	Firme	d 7/13/1	- amarities	-	8 ft	\$51.8175/R \$61.8175/R	Price \$414.5
2	1.3	T-4140-S- 750X12.000	SI M AI SI MI = 2 M/ = 3	ISI 4140 Steel heet/Plate ATERIAL: ISI 4140 / 4142 STEEL HEET OR PLATE INIMUM ROCKWELL C 28 Rc AXIMUM ROCKWELL C 32 Rc 6TM A829, AMS 6395		7/13/18	6 ft	6.fr	6 ft	\$186.85/ft \(18/6V)	
3		061T6S.250X6.250	600 Thi : M T6/ ALI QQ A-2 411 QQ A-2: OR AST	61-T651 Sheet 0.250" ick Plate x 6.250" Wide IATERIAL: 6061- (T651/T6510/T6511/T62 UMINUM BAR PER I-A-225/8 OR AMS-QQ- (25/8 OR AMS 7/4128/4115/4116 OR -A-200/8 OR AMS-QQ- 00/8 OR AMS 4160 ASTM B211 OR IM B221 In IM B221	Firmed	7/5/18	6 ft	Off (St	6 ft	\$11.335/A #15/17/18	\$68.01

Line Item	Job	Part	Supplier Part No	Description	84-4	Due		Received		Unit	Extended
4		M6061T6S0.750X06.500		6061T6 Sheet 0.750 X	Stat	us Date ed 7/5/18		-			Price
Al				6.500 : MATERIAL: 6061- T6/T651/T6510/T6511/T ALUMINUM BAR PER QQ-A-225/8 OR AMS-Qi A-225/8 OR AMS-Qi A-225/8 OR AMS-Qi A-200/8 OR AMS-Qi A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	62 Q-	eu //3/10	6 ft	Off		\$36.208333/A	3-33-4
5		/6061T6S.250	:	8061T6 Sheet .250 MATERIAL: 6061-T6/T6 ALUMINUM SHEET AS PER QQ-A-250/11 OR MS-QQ-A-250/11 OR MS 4025 OR AMS 4027 DR ASTM B209 eccive sf	2	d 7/5/18	32 sf	0 sf 32sf		\$15.22375/sf	\$487.16
6	M	304S20GA	S A A 55	04/316 .040 Sheet MATERIAL: AISI 304/316 S SHEET ANNEALED S PER MIL-S-5059 OR MS 5513 (304) OR AMS 524 (316) OR ASTM 240 OR ASME SA240 ceive sf	6	d 7/5/18	256 sf	0 sf 565 f		4.9604296/sf (\$1,269.87
	МЗ	804S18GA	: M SS AS AM 55	04/316 .050 Sheet MATERIAL: AISI 304/316 S SHEET ANNEALED S PER MIL-S-5059 OR MS 5513 (304) OR AMS 24 (316) OR ASTM 40 OR ASME SA240	Firmed	7/5/18	192 sf	0 sf 925t		.2419479/sf \$	1,198.45
	M3	04R0.375	: M SS AS 303	4 Round Bar 0.375 ATERIAL: AISI 304/316 ROUND BAR AS PER TM A276 NOTE: AISI 3 NOT ACCEPTABLE eive ft	Firmed	7/5/18	24 ft V J4	on (ff		1.191666/A	\$28.60
	M30	3R0.750	: MARO AST NO	Round Bar 0.750 ATERIAL: AISI 303 SS UND BAR AS PER FM A582 TE:304/316 NOT CEPTABLE sive ft	Firmed	7/5/18	96 ft	Oft [J!		1360416/ft \$	493.06
)	M30	3R0.250	: MA ROL AST NOT	Round Bar 0.250" NTERIAL: AISI 303 SS JND BAR AS PER M A582 "E:304/316 NOT EPTABLE	Firmed	7/5/18	36 ft / 3/	on bet	36 ft \$	0.58611/ft	\$21.10
	M303	3R1.000	: MA ROU AST! NOT	TERIAL: AISI 303 SS IND BAR AS PER M A582 E:304/316 NOT EPTABLE	Firmed 7	7/5/18	12 ft	on Lt	12 ft \$	\$8.7025/ft \$1	104.43

Line		-	Supplier		1	Due	Order	Received		11. **	-
12	Job	Part M303R1.375	Part No	Description	Statu		Quantity	Quantity	Balance	Unit Price (CAD)	Extended Price
				M303R1.375 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firme	d 7/5/18	12 ft	On		\$18.99/A K 18/07/10	\$227.88
13	1	M6061T6R0.625		6061-T6 Round Bar .625": MATERIAL: 6061- T6/T651/T6510/T6511/T6 ALUMINUM ROUND BAF AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QC-A-25/8 OR ASTM B221 OR ASTM B221 OR ASTM B221 eceive ft	2	d 7/5/18	100 ft	0 ft ,00(.4	100 ft	\$1.2489/ft # 18/07/13	\$124.89
14	M	6061T6R1.625	6 : A A A A 4 A 20 A: B:	6061T6 Round Bar 1.625 MATERIAL: 6061- 16/T651/T6510/T6511/T62 LLUMINUM ROUND BAR IS PER QQ-A-225/8 OR MS-QQ-A-225/8 OR MS 4117 128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-20/8 OR AMS 4160 OR STM B221 OR ASTM 221 ceive ft		7/5/18	12 ft	Off (LSF		\$13.104166/H	\$157.25
15	Ме	8061T6R2.375	60 2.4 1 M 76 AL AS AM 41. AA 200 AS B2.	061-T6 Round Bar 375" MATERIAL: 6061- 5/T651/T6510/T6511/T62 LUMINUM ROUND BAR 5 PER QQ-A-225/8 OR MS-QQ-A-225/8 OR MS 4117 28/4115/4116 OR QQ- -200/8 OR AMS-QQ-A- 0/8 OR AMS 4160 OR TM B221 OR ASTM	Firmed	7/5/18	12 ft	0 ft <u> </u> []	12 ft	\$24.44/ft (
6	M60	061T6R0.750	: M T6/ ALU AS AM 412 AA- 200 AST B22	61-T6 Round Bar .750" F ATERIAL: 6061- T651/T6510/T6511/T62 JMINUM ROUND BAR PER QQ-A-225/8 OR S-QQ-A-225/8 OR S 4117 28/4115/4116 OR QQ- 200/8 OR AMS-QQ-A- //8 OR AMS 4160 OR FM B221 OR ASTM	Firmed 7	7/5/18	80 ft	on Ost	80 ft \$	1.547875/H \$	123.83

Line			Supplier	Items		1-					
ltem	Job	Part	Part No	Description	Statu	Due s Date	Order Quantity	Received Quantity		Unit Price (CAD)	Extended Price
17		M6061T6R0.563		6061-T6 Round Bar .563 : MATERIAL: 6061- T6/T651/T6510/T6511/T6 ALUMINUM ROUND BAF AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	32 R	d 7/5/18	80 ft		80 ft	\$1.18375/R	\$94.70
18	٨	M6061T6B1.000X04.000		6061-T6 Bar 1.00 X 4.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T6/ ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS \$117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 DR ASTM B211 OR ASTM B221 eceive ft	2	7/5/18	36 ft	0 ft		\$16.234761/ H	
9	M	6061T6B1.000X02.000	66 : T A G A 4 Q A	6061-T6 Bar 1.00 X 2.00 MATERIAL: 6061- 76/T651/T6510/T6511/T62 ALUMINUM BAR PER QC-A-225/8 OR AMS-QQ- -225/8 OR AMS 117/4128/4115/4116 OR IQ-A-200/8 OR AMS-QQ- -200/8 OR AMS 4160 R ASTM B211 OR STM B221		7/5/18	12 ft	0A	12 ft	\$7.1025/H	\$85.23
0	Me	5061T6B1.000X06.000	: N T6 AL Q6 A- 41 Q6 A- OF AS	061T6 Bar 1.00 X 6.00 MATERIAL: 6061- 6/T651/T6510/T6511/T62 LUMINUM BAR PER Q-A-225/8 OR AMS-QQ- 225/8 OR AMS 17/4128/4115/4116 OR Q-A-200/8 OR AMS-QQ- 200/8 OR AMS 4160 R ASTM B211 OR 6TM B221 ceive ft	Firmed	7/5/18	60 ft	0 ft 70 Lt		20.861666/A \$1	,251.70
	M6I	061T6B2.000X2.500	: M T6 AL QG A-2 411 QG A-2 OR AS	61T6 Bar 2.000 X 2.500 I IATERIAL: 6061- /T651/T6510/T6511/T62 UMINUM BAR PER 0-A-225/8 OR AMS-QQ- 225/8 OR AMS 17/4128/4115/4116 OR 1-A-200/8 OR AMS-QQ- 00/8 OR AMS 4160 1 ASTM B211 OR TM B221 eive ft	Firmed	7/5/18	12 ft /	0 ft 2 ft	12 ft \$24	4.416666/ft \$ 118/07/16	293.00
										nd Total: \$8,6	

Order Notes

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Plex 6/28/18 2:54 PM dart.lavoie.chantal

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MILL TEST/QUALITY CONTROL CERTIFICATE ALNAN ALUMINIUM INC.

DATE: September 22, 2015 ALUMINUM SHEET PRODUCT TYPE No.55 TingHong Road Nanning, Guangxi, 530031, China ADDRESS

ONE PARKER PLAZA 400 KELBY STREET FORT LEE,NEW JERSEY 07024 USA

EMPIRE RESOURCES, INC.

CUSTOMER

- 1		7	-			-	-	The state of the s
	Yield ksi	35min.	35min.	35min.		800	202	40.8
	UTS	42min.	42mia.	42min.		47.0	47.0	47.0
., .	Elong (%)	8min.	7min.	Smin		16.0	16.0	16.0
	Ö	0.04-0.35	0.04-0.35	0.04-0.35		0.24	0.24	0.24
	F	0.Linzax	0.15max.	0.15max		0.03	0.03	0.03
	Zu	0.25тах	0.25max	0.25тах.		0.08	0.08	0.08
	- www	O. I.Smax.	0. I Smax.	0.15max.		0.12	0.12	0.12
	Fe	0.7тах.	0.7max.	0.7max		0.27	0.27	0.27
	i2	0.40-0.8	0.40-0.8	0.40-0.8		0.65	0.65	0.65
	X of	0.8-12	0.8-1.2	0.8-1.2		1.06	1.06	1.06
	5	0.15-0.40	0.15-0.40	0.15-0.40		0.29	0.29	0.29
	¥	remainder 0.15-0.40 0.8-1.2 0.40-0.8 0.7max 0.15max 0.25max 0.15max 0.04-0.35 8min. 42min.	remainder 0.15-0.40 0.8-1.2 0.40-0.8 0.7max 0.15max 0.25max 0.15max 0.04-0.35 7min. 42min. 35min.	remainder 0.15-0.40 0.8-1.2 0.40-0.8 0.7max 0.15max, 0.25max, 0.15max, 0.04-0.35 5min.		nunainder	remeinder	remainder
	Alloy Temper	T651	T651	T651		T651	1691	T651
	Alloy	1909	1909	1909		6061	6061	1909
	Weight MT					1.833	1.890	1.888
	Thick (inch)					0.054	0.054	0.054
	Thick (mg)					19.380	19.380	19.380
	Dimension (inch)	0.492~0.984	0.984~1.968	1.968-3.937	÷	0.750*48.5*144.5	0.750*48.5*144.5	0.750*48.5*144.5
	Dimension (mm)	12.50-25.0	25.0-50.0	50.0~100.0		6150578 19.050*1231.9*3670.3	6150578 19.050*1231.9*3670.3	6150578 19.050*1231.9*3670.3 0.750*48.5*144.5
	HEAT	Standard	Standard	Standard	(8150519		6150578
	UNIQUE Lot Number	Standard	Standard	Standard		201509070208	201509070209	201509070210

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

201509210103 6150578 19,050*1231.9*3670.3 0.750*48.5*144.5 19.380 0.054 0.455

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID

40.8 40.8

47.0 47.0

0.08 0.08

0.12 0.12

15.0 16.0

0.24

0.03 0.03

0.27 0.27

0.65 0.65

1.06 1.06

remainder

T651

1909

0.29 0.29 MATERIAL CONFORMS FOR ALLOY (6061, T651), AS PER AMS QOA 250/1), AMS 4027, ASTM-B209 SB-209 AND ALUMINUM ASSOCIATION STANDARDS IN ALL ASPECTS.

COUNTRY OF MELT AND MANUFACTURE:CHINA

F 西南脑铝加工有限公司 ALNAN ALUMINUM INC

ACIER OUELLETTE INC.

Saint-Jérôme, Qué. J7Y 4B6 22, boul. J.F. Kennedv

Reviewed by [CAIO]

Date de fivraison:

Josée Brissette Heat #:

Issued by QA47

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL 6061) T6/T6/2/T651) ALUMINUM SHEET OR PLATE SPECIFICATION: 0

QQ-A-250/11 ORAMS-QQ-A-250/11 OR AMS 4025 OR 4027 OR ASTM B209

PART NUMBER:

0

M6061T6S XXX X W.WWW THK WIDTH

U

WHERE "XXX" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

PREFERRED SIZE: 0

XXX BY 4FT BY 8FT FOR SHEET

17,12,13 09.07.13 01.06.08 M Cb R. REFORMAT DWG, ADD B209 SPEC (2N D6-1), REF PAR 08-020A DESCRIPTION ADD PLATE AND T851 SPEC NEW ISSUE 8

2018 MAR 13 40 Ex 18-695 DIN FASTION

REV. C SHEET 1 OF 1

APPROVED

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6	20617	165	0.750 x	06.500	PO / BATCH	NO.: <u>РОУ0 3</u>	58 Sog 79.
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	s Ct T			THIC	CKNESS ORDER KNESS RECEIV ET SIZE ORDER ET SIZE RECEIV	VED: 0.75	
DESCRIPTION	(Ch	CR neck (N)			COMMENT	rs	
SURFACE DAMAGE	X	N					
CORRECT FINISH	Y	N		•			
CORROSION	Y	N					
CORRECT GRAIN DIRECTION (Y)							
CORRECT MATERIAL PER M-DRAWIN		N	AMS -	QQ-A-250	/11		
CORRECT THICKNESS	Y	N					
PHOTO REQUIRED	Y	W					
CORRECT REF # TO LINK CERT	(8)	N	41:	6150578			
ORRECT MATERIAL IDENTFICATION		N					
CORRECT M# ON THE MATERIAL	(Y)	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N					
CUT SAMPLE PIE	CE OF	MA	TERIAL A	ND PREFOR	M A HARDNES	SS CHECK.	
				SULTS BELOV		00 01 1201 1.	
			HRC	HRB	DURA	DUR D	WEBSTER
YPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER REA	DING						
		esters	located in	the Quality Offi	ce		

QC 18 INSPECTION	0.00	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	61 9-89	SIGNED OFF BY:
DATE: (8/07/	131	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in